



**WELDCO**  
**HYDRA-LIFT**

WWW.WELDCO-HYDRALIFT.COM  
 12155 - 154 STREET  
 EDMONTON, AB T5V 1J3  
 1-800-661-0378

## PARTS EXCHANGE PROGRAM HOW IT WORKS

## CONGRATULATIONS TO TPZ SERVICES ON PURCHASING THE WHL 35TC75

JANUARY 2011 | VOLUME 3 | ISSUE 1

When downtime is a concern, try our new Parts Exchange Program

**Bottom Line: Same Cost to You... *LESS DOWNTIME!***

Bring your crane to our Edmonton Factory Service Center and get the parts you need installed. Our Factory personnel then rebuild your old parts to a new standard for stock, which are backed by a six month warranty. The labour to exchange and the cost of the repair is paid by you. Digital photo records of the repair will be kept on file to verify the work required.

Parts can also be shipped to your facility or job site. Upon receipt of your old parts, you will be billed for the cost of repair and related shipping charges, and credited for the cost of the new parts.

All parts are primed and can be painted to match most colors. Please phone ahead for pre-painted parts.

**The following will be offered on an exchange basis:**

- |                                |                               |
|--------------------------------|-------------------------------|
| 1 Hoisting Cylinders           | 5 Outrigger Vertical Cylinder |
| 2 Extension Cylinders          | 6 Valve Banks                 |
| 3 Swivels                      | 7 Winches                     |
| 4 Outrigger Extension Cylinder | 8 Pumps                       |

### AUTHORIZED REPAIR CENTERS

**Wajax** 1-800-229-5391

**Double R**  
 Fort St. John, BC • (250) 785-4606

**Wil-tech**  
 Estevan, SK • (306) 634-6743

**Edmonton Trailer**  
 Edmonton, AB • 1-888-413-6030

**Camex**  
 Edmonton, AB • (780) 995-2770

### AUTHORIZED DEALERS

**Wajax:**  
 Edmonton • (780) 483-6641  
 Calgary • (403) 279-7278  
 Grande Prairie • (780) 567-4266  
 Saskatoon • (250) 425-9900  
 Langley • (604) 513-2216

**Camex**  
 Edmonton • (780) 995-2770

**RAC**  
 Germany  
 www.rac-export.de



# JANUARY



## IN PRODUCTION

FIVE - WHL 45TC100 THREE - WHL 50TC100 ONE - HL 30TC70

## IN STOCK

ONE - HL 30TC70 ONE - WHL 35TC75 ONE - WHL 23TC60

### CURRENT SPECIALS

**SINGLE SPEED 12,000 LB WINCH**  
Sale price **\$4000.00 + GST**

**AUXILIARY WINCH ASSY.**  
Sale Price **\$12,000.00 + GST**

**STAINLESS STEEL CAB VALANCES**  
(Complete three-sided kit with stainless hardware)  
Sale Price **\$265.00 + GST**

Call **RICK IGNACIO** at **1-800-661-0378**  
to take advantage of these great deals today!



## NEWSROOM *Cold Weather Operation*

Our cranes will work to full capacity up to -25°C if you follow the guidelines below. Crane operations at temperatures below -25°C will be de-rated 3% of rated load for each degree below -25°C until -40°C. At minus -40°C charts should be at 50% of rated load maximum. It is recommended that at -50°C the crane should not be used. Note working between -40°C and -50°C must be with the utmost caution to speed and shock loading.

Note that operating a Weldco Hydra-Lift crane below -25°C should only be done under the following guidelines:

1. Synthetic arctic oil must be used.
2. Oil tank heaters must be used.
3. Low temperature grease must be used in all grease areas, including bearing, sheaves, and load block.
4. A proper warm up of machine, cycling the functions to get the warm oil into the cylinders prior to making the lift.
5. Slow down speed of operation.
6. Most critical of all is no shock loading – slow and steady operation is the only allowable procedure.
7. Operators must be warned of their cold operating procedures in their Daily Tailgate/Safety meetings and their Supervisors must also be aware of Cold Weather Operation to fully understand the criteria.
8. Cranes used in extreme cold (-40 or colder) weather should undergo more frequent structural inspections.

CSA Z150-98 5.3.4

Extreme caution shall be exercised to ensure no part of the cranes structure is shock loaded or impacted. This is especially important in low temperatures to prevent brittle fracture of steel.

Temperature (°C)	De-Rate Load Chart
-25 to -39	3% per Degree
-40 to -49	50%
-50 and lower	Do Not Use Crane

## INFORMATION

**TO SET-UP AN ACCOUNT:** Beverly Burghardt  
bburghardt@weldco-beales.com | Toll Free: 1-800-661-0378

**MANAGER:** Tom Jorgensen  
tjorgensen@weldco-beales.com | Cell: (780) 288-8615

**SALES:** Ernie Beauchamp, Crane Sales  
ebeauchamp@weldco-beales.com | Cell: (780) 718-2297

**PARTS:** Rick Ignacio  
rignacio@weldco-beales.com  
Toll Free: 1-800-661-0378 | Cell: (780) 920-8688

**WARRANTY**  
Please contact our Warranty Department for any warranty claims or for more information: **1-800-661-0378**

**SERVICE AND REPAIR**  
To book a service appointment please contact Tom Jorgensen: tjorgensen@weldco-beales.com  
Toll Free: 1.800.661.0378 | Cell: (780) 288-8615

Book your breakup repairs and recertifications early to avoid delays. Factory-certified service shop rate of \$110/hr.

**We do insurance claims for all makes and models.**